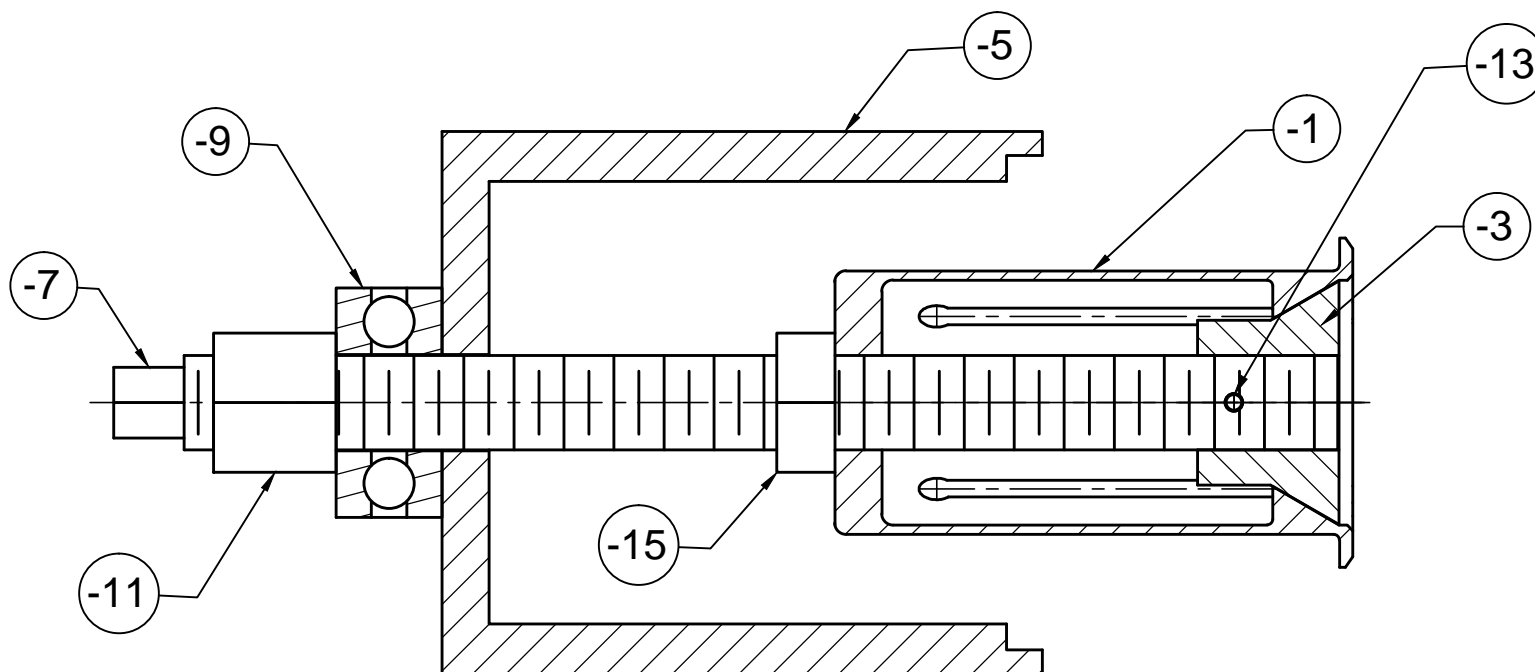


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED -5 DEPTH (+.25), ELIMINATED -17 WASHER, ADDED 40-45 RC FOR -3.	7-5-06		
2	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -5, ADDED PILLOW BLOCK TO TITLE IN TITLEBLOCK. ADDED WEBBING & NOTE -1 PER RW.	1/12/10	RJC	RW



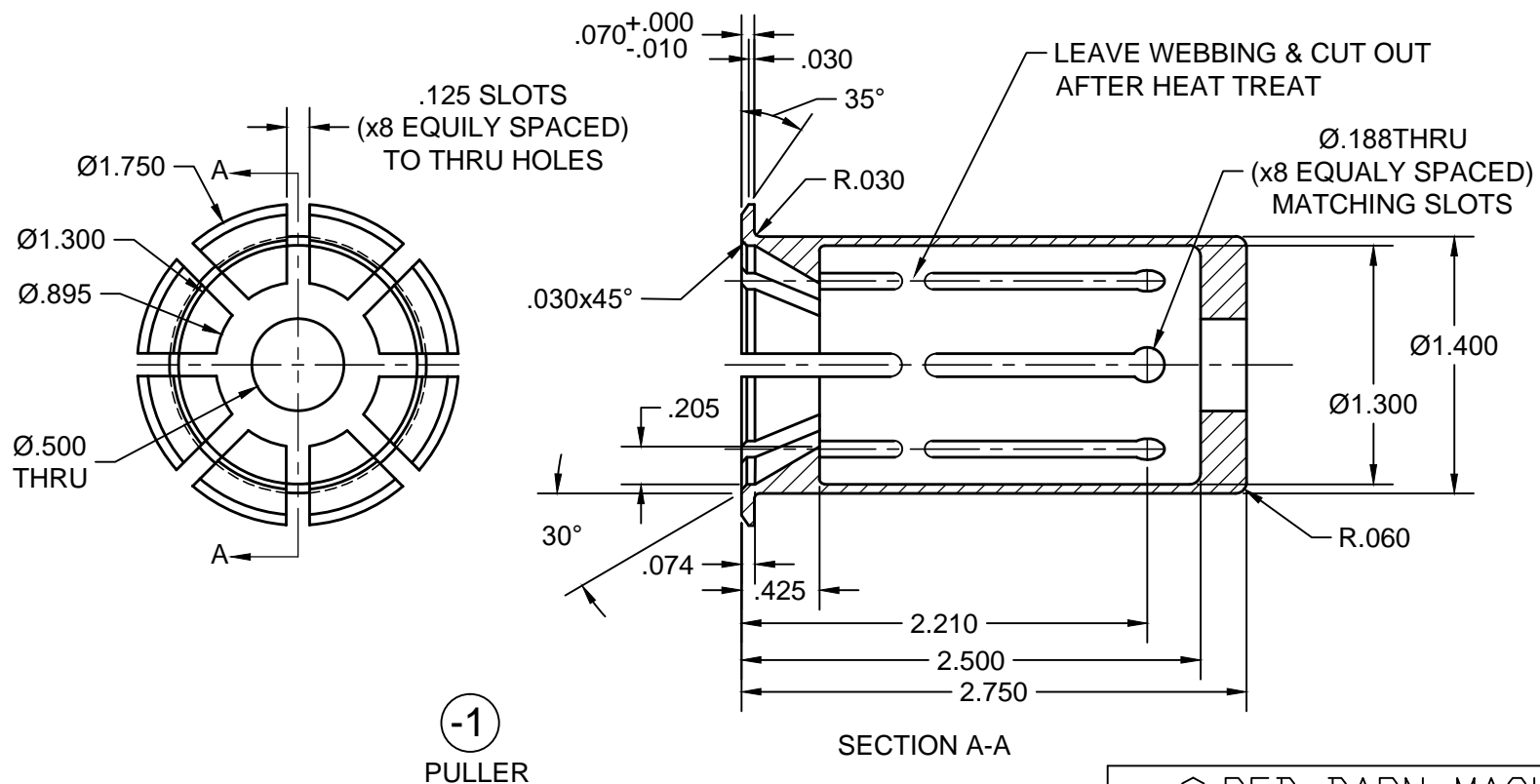
ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	PULLER	H-13 RND. BAR	Ø1-3/4 x 3-1/8	2
			-3	1	WEDGE	4140 RND. BAR	Ø1-3/8 x 1	3
			-5	1	CUP	1018 RND. BAR	Ø3 x 3-1/4	4
			-7	1	SCREW	ALL THREAD	Ø1/2-20 UNF x 6-1/2	4
		B/O	-9	1	BALL THRUST BEARING		Ø1/2 I.D. D1 SERIES	1
		B/O	-11	1	HI-NUT	GRADE 5	Ø1/2-20 UNF	1
			-13	1	ROLL PIN		Ø.093 x 1-1/2 REQUIRES MODIFICATION	3
		B/O	-15	1	JAM NUT		Ø1/2-20 UNF	1
ASSY #								

RED BARN MACHINE	
TITLE M/R TRUNION BEARING PILLOW BLOCK PULLER	
DWG NO. RBT18573	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-25-06
SHEET 1 of 4	

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
USED ON MODEL
BELL 206

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
2	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -5, ADDED PILLOW BLOCK TO TITLE IN TITLEBLOCK. ADDED WEBBING & NOTE -1 PER RW.	1/12/10	RJC
			RW

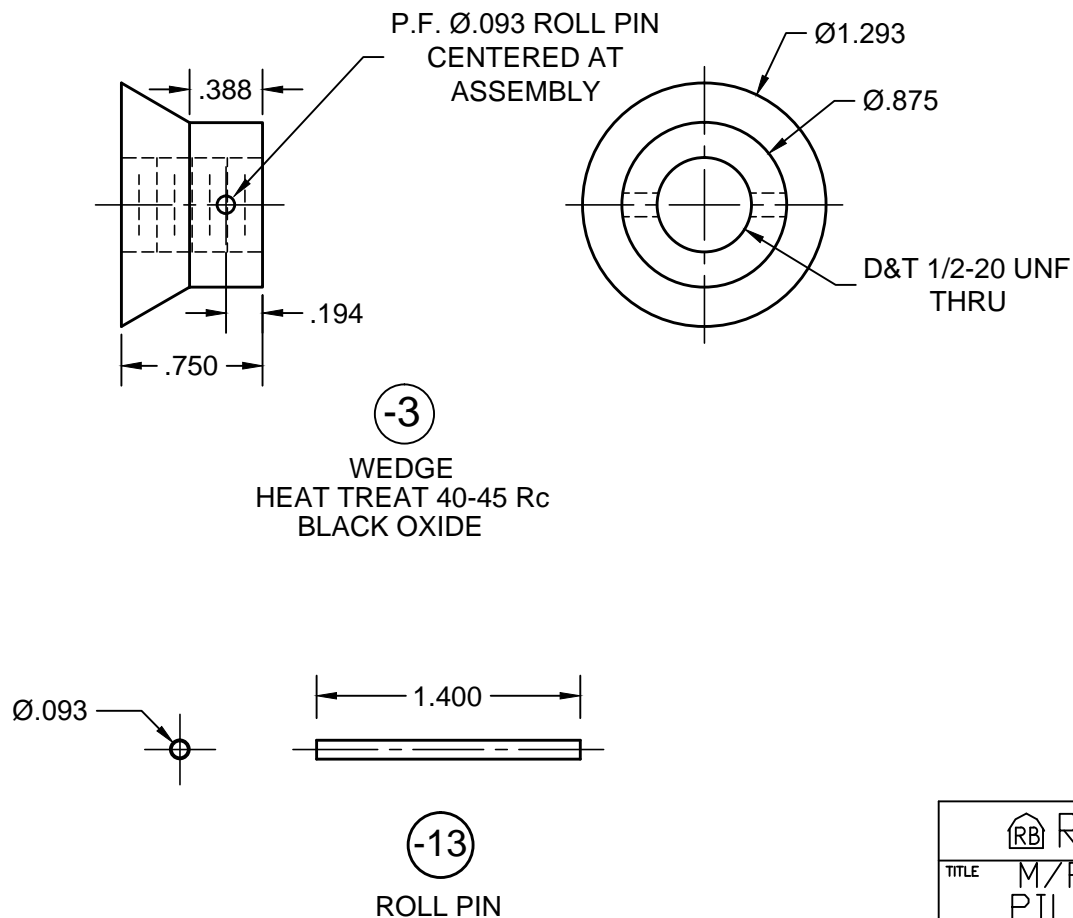


(-1)
PULLER

RED BARN MACHINE			
TITLE M/R TRUNION BEARING PILLOW BLOCK PULLER			
DWG NO. RBT18573-1			REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED HEAT TREAT 40-45 RC FINISH BLACK OXIDE USED ON MODEL BELL 206	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS DATE 3-25-06 SHEET 2 of 4	

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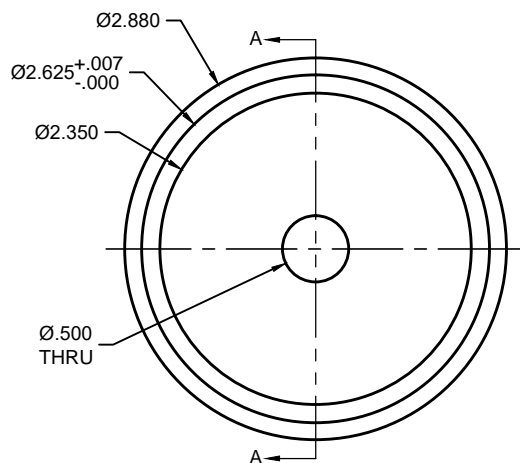
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED -5 DEPTH (+.25), ELIMINATED -17 WASHER, ADDED 40-45 RC FOR -3.	7-5-06		



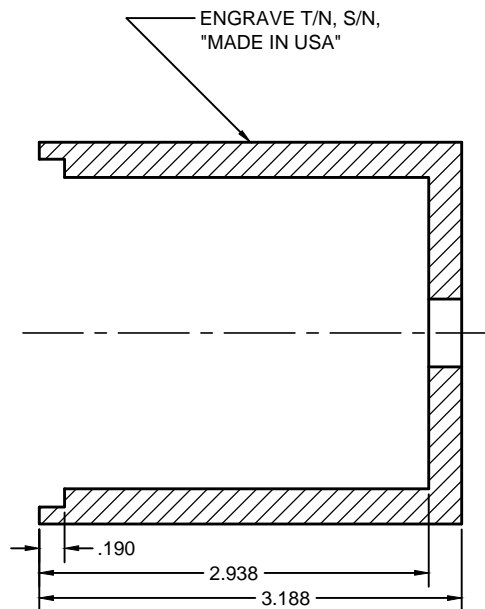
RED BARN MACHINE		TITLE	
		M/R TRUNION BEARING PILLOW BLOCK PULLER	
DWG NO.		REV	
RBT18573-3 & -13		2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS		HEAT TREAT SEE PART	
.XXX ± .005		FINISH SEE PART	
.XX ± .01		USED ON MODEL	
.X ± .1		BELL 206	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	DATE	SHEET	
NTS	3-25-06	3 of 4	

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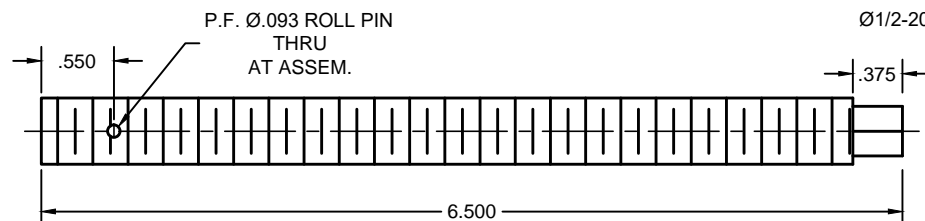
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED -5 DEPTH (+.25), ELIMINATED -17 WASHER, ADDED 40-45 RC FOR -3.	7-5-06		
2	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -5, ADDED PILLOW BLOCK TO TITLE IN TITLEBLOCK. ADDED WEBBING & NOTE -1 PER RW.	1/12/10	RJC	RW



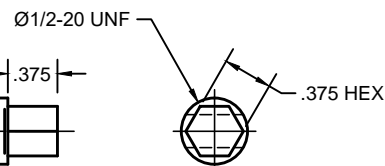
(-5)
CUP



SECTION A-A



(-7)
SCREW



RED BARN MACHINE		TITLE	
		M/R TRUNION BEARING PILLOW BLOCK PULLER	
DWG NO.		REV	
RBT18573-5 & -7		2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC BLACK OXIDE USED ON MODEL BELL 206	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	DATE	SHEET	
NTS	3-25-06	4 of 4	